



Dart Hawkesbury
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D2282-043
Job Sheet 168185



JAN 5 2018

Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 1/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		1/4/18	0.00	0.00	Start Up Large Fab1		JBC
100	Large Fab	25 pcs		1/4/18	0.00	10.29	Large Fab 1		JBC
110	Small Fab	25 pcs		1/4/18	0.00	1.70	Small Fab		JBC
120	QC	25 pcs		1/4/18	0.00	0.00	QC9		Q
130	Small Fab	25 pcs		1/5/18	0.00	1.70	Small Fab	WAPD	Q
150	QC	25 pcs		1/5/18	0.00	0.00	QC5		Q
160	Packaging	25 pcs		1/5/18	0.00	0.00	Packaging3		AP
170	QC21-SA	25 Ea		1/5/18	0.00	0.00	QC21		Q

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod 136525 Dwg Rev: 21

Descriptions: 110 - 1- Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***

130 - 1 -Tumble

160 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2281	25	2	0	0
	D2282-7	50	26	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027021

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Saddle Assembly

PART NO: D2282 – 043

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/27/17

Job No: 168185

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2282-043 Revision: Saddle Assembly														
90	Start up Operation	S025371	168185	0 Ea	0	S025371	Start Up Large Fab-1		WIP	12/20/2017	*			
		S027018	168185	0 Ea	0	S027018	Start Up Large Fab-1		WIP	12/27/2017	*			
		S027026	168185	0 Ea	0	S027026	Start Up Large Fab-1		WIP	12/27/2017	*			
Operation Totals:		3		0	0									
Part Totals:		3		0	0									
Totals:		3		0	0									